PLC

DIGITAL INPUT

47	45	43	41	39	37	35	33
46	44	42	40	38	36	34	32
							32

LED 38/39   =   ORANGE
Thermal safety   ON
Door safety   ON

DIGITAL INPUT

47	45	43	41	39	37	35	33
46	44	42	40	38	36	34	32
							32

LED 38/39   =   RED
Thermal safety   OFF
Door safety   ON

To check the connection with monobloc
thermal safety
PSM06 CP2-1 - M2-pin1
        CP2-2 - M2-pin2

DIGITAL INPUT

47	45	43	41	39	37	35	33
46	44	42	40	38	36	34	32
							32

LED 38/39   =   GREEN
Thermal safety   ON
Door safety   OFF

To check the connection with door safety

PSM17 CP14-1 - interruttore porta
        CP14-2 - interruttore porta

DIGITAL INPUT

47	45	43	41	39	37	35	33
46	44	42	40	38	36	34	32
							32

LED 38/39   =   OFF
Thermal safety   OFF
Door safety   OFF

To check booth the connection as above
described.

DIGITAL OUTPUT

63	61	59	57	55	53	51	49
62	60	58	56	54	52	50	48
							48

LED 50/51   =   RED
Small focus   ON

LED 58/59   =   RED
Fluoro time   ON

LED 62/63   =   FLASHING RED
Watch dog   ON