MX-350/S15



PLC

DIGITAL INPUT

$_{\odot}$	0	0	0		0	0	0
47	45	43	41	39	37	35	33
46	44	42	40	39 38	36	34	32
							32

LED 38/39 = **ORANGE**

Thermal safety ON ON Door safety

DIGITAL INPUT

$\underline{\circ}$	$\overline{\circ}$	$\overline{\circ}$	$\overline{\circ}$	_	$\overline{\circ}$	<u> </u>	$\overline{\circ}$
47	45	43	41	39	37	35	33
46	44	42	40	38	36	34	32
							32



LED 38/39 =**RED OFF** Thermal safety Door safety ON

To check the connection with monobloc thermal safety

PSM06 CP2-1 - M2-pin1 CP2-2 - M2-pin2

DIGITAL INPUT

$_{\odot}$	\circ	\circ	\circ		\circ	\circ	\circ
17	45	/12	11	30	27	25	22
47	40	43	41 40	38	36	3/1	33
701	77	72	70		50	04	32



LED 38/39 =**GREEN** Thermal safety ON **OFF** Door safety

To check the connection with door safety

PSM17 CP14-1 - interruttore porta CP14-2 - interruttore porta

DIGITAL INPUT

\circ	0	0	0	0	0	0	0
47	45	43	41 40	39	37	35	33
46	44	42	40	38	36	34	32
							32



LED 38/39 = **OFF** Thermal safety **OFF** Door safety **OFF**

To check booth the connection as above described.

DIGITAL OUTPUT

•	0	•	0	\circ	0	•	\circ
63	61	59	57	55	53	51	49 48
62	60	58	56	54	52	50	48
							48

LED 50/51 **RED**

ON Small focus

LED 58/59 =**RED**

Fluoro time ON

FLASHING RED LED 62/63 =ON

Watch dog